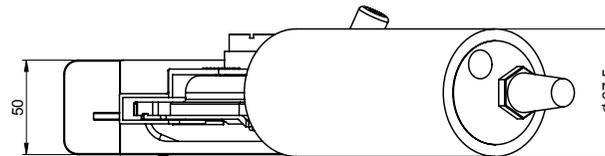
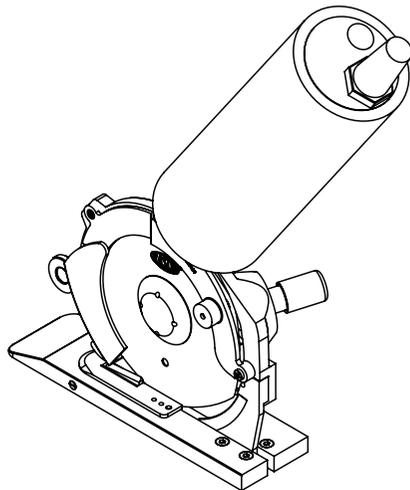
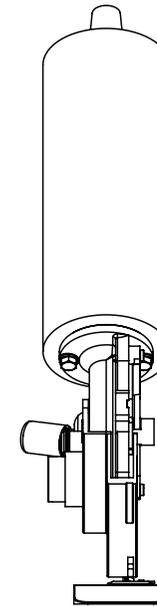
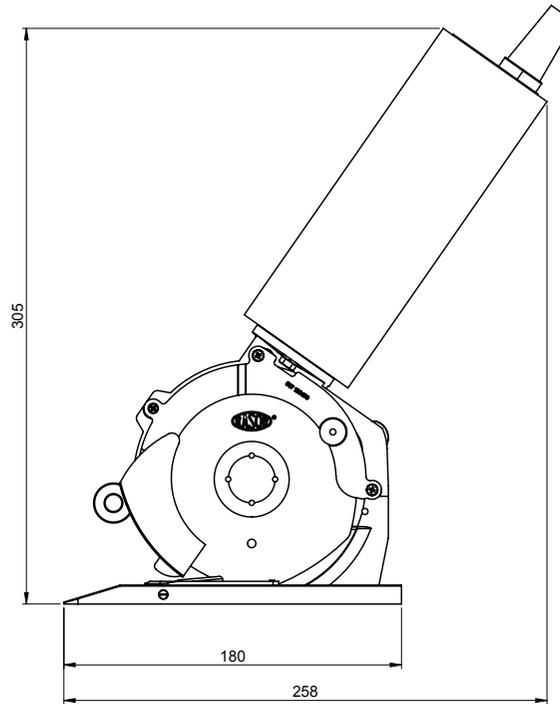
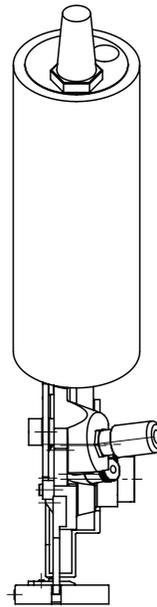
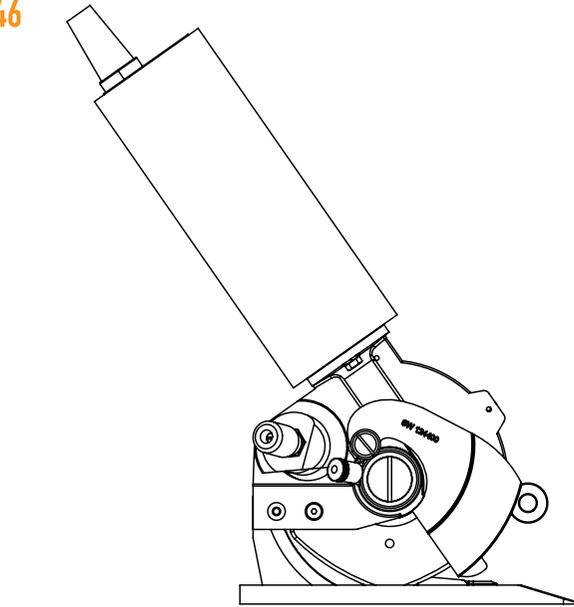




1946

# DIMENSION LAYOUT

## mod. FP120M



| Tolleranze generali per quote di lavorazione |           |           |           |           |           |         |         | Rugosità Ra UNI 3963    |                         |  |
|--|-----------|-----------|-----------|-----------|-----------|---------|---------|-------------------------|-------------------------|--|
| Fino a:                                      | >6        | >30       | >120      | >315      | >1000     | >2000   | >4000   |                         |                         |  |
| 5  | 30        | 120       | 315       | 1000      | 2000      | 4000    |         | $\frac{3.2}{\sqrt{Rz}}$ | $\frac{0.8}{\sqrt{Rq}}$ |  |
| $\pm 0.1$                                    | $\pm 0.2$ | $\pm 0.3$ | $\pm 0.5$ | $\pm 0.8$ | $\pm 1.2$ | $\pm 2$ | $\pm 3$ | $\frac{6.3}{\sqrt{Rz}}$ | $\frac{0.8}{\sqrt{Rq}}$ |  |

Senza apposite indicazioni fare riferimento alla norma UNI-ISO 2768 - m. Tutti gli spigoli s'intendono sbavati con smusso o arrotondamento di 0,5 mm

|            |            |                          |                  |          |
|------------|------------|--------------------------|------------------|----------|
| REVISIONE  | 04         | -                        | <br>1946         | N° PEZZI |
|            | 03         | -                        |                  |          |
|            | 02         | -                        |                  |          |
|            | 01         | -                        |                  |          |
| SCALA      | 1:2        | TRATTAMENTO SUPERFICIALE | MODELLO          | -        |
| DATA       | 10/05/2013 | TRATTAMENTO TERMICO      | MATERIALE        | -        |
| DESIGNATO  | TCR        | MACCHINA                 | FP120M           | PESO KG  |
| VERIFICATO | RSR        | DESCRIZIONE              | ASSIEME GENERALE | 6.48     |
|            |            | N° DISEGNO               | A-FP 120M D.0001 | S/N      |
|            |            |                          |                  | 00       |